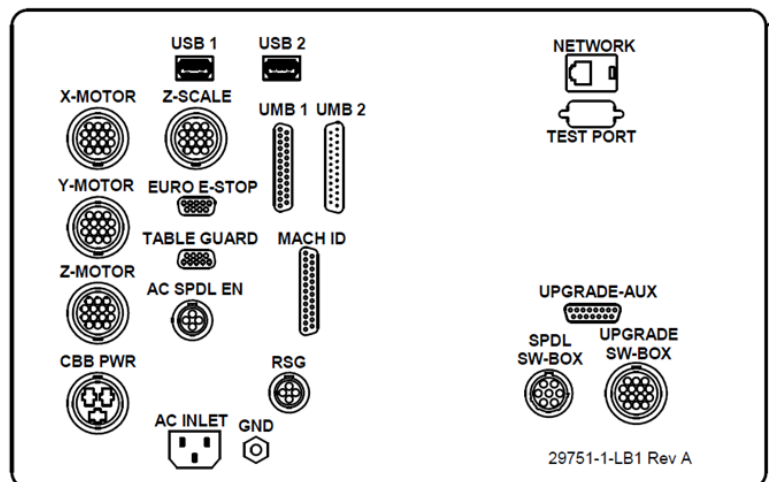


INSTRUCTIONS FOR KMX PENDANT REPLACEMENT

- 1) Where possible, save the original machine configuration file. Insert (preferably blank) USB into Pendant >SETUP >SERV CODES> Section A> CODE 142> ABS SET and following instructions. Alternatively, you may have been issued a USB with factory configuration.
- 2) Shutdown pendant and power down machine. Ensure safe working practice!
- 3) Remove ALL connectors (ensure cable idents are legible), not forgetting the MACH ID key.
- 4) Remove 4 fixing screws that secure the Pendant. Once removed, the Pendant unhooks off a locating bolt.
- 5) Install new Pendant, following the reverse instructions.
- 6) Take great care when replacing all connectors *Follow **KEY*** >>>

WARNING! - PLUGGING CABLES INTO THE WRONG PORTS WILL DAMAGE THE PENDANT AND WILL NOT BE COVERED BY WARRANTY.



- 7) When first powering up the new pendant, you may see the following message:

WARNING3022: Serial Numbers Need Updating

Please check to make sure the Machine and
Pendant serial numbers are correct.

Press RESUME and use service code 530 to update serial numbers.

- 8) Following instructions to set serial numbers.
- 9) SETUP> SERV CODE> 33, check the Machine ID and software version.
- 10) Due to rapid software development, it cannot be guaranteed that this pendant is on the latest software. Please visit **xyzmachinetools.com** > Support > Software Downloads > Prototrak KMX. Verify Pendant has latest software, if not – follow update instructions.
- 11) Load the machine configuration from USB> SETUP> CODE 141.

Note: Default configuration settings will not give optimal performance. If it was not possible to load machine configuration file, See programming manual for machine setup procedure.

If unsure, please contact the Service Department